

E 4

E-13

Crankshaft/Piston

FR.

Service Item	F.R.T.	Ref. Part No.	Description	Req. QTY	Serial No.	Area code
				WT39C		
				S	X	
RING SET, PISTON..... *6.6 (ADD 1.2 FOR EACH.)		1	13011-KVO-003 RING SET, PISTON (STD.) (RIKEN)	2		
.PISTON (ADD 1.2 FOR EACH.)			13010-KFK-000 RING SET, PISTON (STD.)	2		
.PIN, PISTON (ADD 1.2 FOR EACH.)		2	13021-KVO-671 RING SET, PISTON (0.25)	(2)		
ROD ASSY., CONNECTING..... *6.8 (ADD 1.4 FOR EACH.)			13031-KVO-671 RING SET, PISTON (0.50)	(2)		
BEARING, CONNECTING ROD..... *6.3 (ADD 0.3 FOR EACH.)		3	13101-KBV-000 PISTON (STD.)	2		
CRANKSHAFT COMP..... *7.6 (SAME TIME FOR TWO UNITS OR MORE)			13102-KCR-650 PISTON (0.25)	(2)		
			13103-KCR-650 PISTON (0.50)	(2)		
			13111-KW3-000 PIN, PISTON	(2)		
			13111-KFK-000 PIN, PISTON	2	2300710	
		4	13201-KVO-720 ROD ASSY., FR. CONNECTING	2		
		5	13206-KVO-720 ROD ASSY., RR. CONNECTING	1		
		6	13213-KVO-000 BOLT, CONNECTING ROD	4		
		7	13215-KW3-000 NUT, CONNECTING ROD	4		
		8	13224-KVO-003 BEARING A, FR. CONNECTING ROD (BROWN)	2		
			13225-KVO-003 BEARING B, FR. CONNECTING ROD (GREEN)	2		
			13226-KVO-003 BEARING C, FR. CONNECTING ROD (YELLOW)	2		
		9	13234-KVO-003 BEARING A, RR. CONNECTING ROD (BROWN)	2		
			13235-KVO-003 BEARING B, RR. CONNECTING ROD (GREEN)	2		
			13236-KVO-003 BEARING C, RR. CONNECTING ROD (YELLOW)	2		
		10	13310-KCR-000 CRANKSHAFT COMP	1		

Selection table of connecting rod bearing	Oil clearance 28 ~ 52µm
Connecting rod I.D. 36 φ	1
Crankshaft O.D. 33 φ	2
A	C (Yellow)
B	B (Green)
	A (Brown)

Selection table of crankshaft bearing	Oil clearance 28 ~ 52µm
Crankcase I.D. 35 φ	A
Crankshaft O.D. 32 φ	B
1	D (Yellow)
2	C (Green)
	B (Brown)

1999.03.10

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