



#### 4. Operations other than replacing parts

##### A. Removal and installation

| No. | Service item  | F.R.T |
|-----|---------------|-------|
| 1   | Engine        | 3.0   |
| 2   | Cylinder head | 2.7   |
| 3   | Carburetor    | 1.0   |
| 4   | Radiator      | 0.4   |

##### B. Adjustment, measurement and cleaning

Engine ( ) :VT250CS

| No. | Service item                                      | F.R.T    |
|-----|---------------------------------------------------|----------|
| 1   | Spark plug adjustment and cleaning                | 0.2      |
| 2   | Tappet adjustment                                 | 1.5(1.3) |
| 3   | Carburetor idle adjustment                        | 0.1      |
| 4   | Engine oil inspection                             | 0.1      |
| 5   | Compression-pressure measurement                  | 0.3      |
| 6   | Battery checking of electrolyte level and gravity | 0.2      |
| 7   | Carburetor float level measurement                | 1.4      |
| 8   | Oil strainer cleaning                             | 0.6      |
| 9   | Throttle operation adjustment                     | 0.1      |
| 10  | Carburetor synchronization adjustment             | 0.4      |
| 11  | Exterior of radiator core cleaning                | 0.2      |
| 12  | Ignition timing inspection                        | 0.2      |
| 13  | Clutch adjustment                                 | 0.1      |

##### Frame

| No. | Service item                   | F.R.T |
|-----|--------------------------------|-------|
| 1   | Front brake air bleeding       | 0.2   |
| 2   | Rear brake adjustment          | 0.1   |
| 3   | Brake operation test           | 0.1   |
| 4   | Headlight aimings              | 0.2   |
| 5   | Front wheel balance            | 0.8   |
| 6   | Rear wheel balance             | 0.9   |
| 7   | Drive chain tension adjustment | 0.1   |

##### C. Overhaul

| No. | Service item | F.R.T |
|-----|--------------|-------|
| 1   | Carburetor   | 2.4   |